FETCO User's Guide and Operator Instructions



MBS-1221 Multi Beverage Combination Brewer for Coffee, Iced Tea, Hot Tea **FETCO Commercial Beverage Equipment**



FETCO MBS 1221-with brew shelf and MBS122S (not shown)



CONTACT INFORMATION

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Specifications and Requirements

Water Requirements:

Water inlet fitting is a 1/4 inch male flare

Pressure: 20-75 psig. (138-517kPa) 1½gpm/(5.7lpm) For Iced tea: brewer is factory calibrated to a non-fluctuating

stable water supply pressure at 45 psi. Water supply: (Optimal) 100-150TDS

All beverage equipment must use filtered water

Brew Volume-Coffee: Full Batch 2.20 liters

User adjustable to up to 0.85 gallon/3.25 liters per brew

Brew Volume-Iced Tea: Full Batch 11.40 liters/3 gallons User adjustable to up to 4.9 gallon/18.7 liters per brew

Brew batch and dilution ratio user adjustable

Electrical: Supplied with 120V cord & plug User adjustable to 220-240 volt terminal block

Tank Temperature, as set by factory: 200°F (93°C) inside water tank (at sea level)

Iced Tea Batch Temperature-user adjustable 200°F-207°F-/ 93°-98°C

Iced Tea Dilution Ratio: 1:4 factory set brew to water Factory setting adds 2.4 gallons of cold water to 0.6 gallon brew for a 1:4 ratio Iced tea

(2.3liter brew/9.1 liter dilution)

Dilution volume is user adjustable from 0-4Gal;0-15.2L

Total Brew Cycle—Factory default setting (Batch 1): 5 minutes=[3:30 minute brew time + 1:30 minute drip delay] Iced Tea-(Batch 3) 4:30 minutes=[3:00 minute brew time + 1:30 minute drip delay] Batch 2 may be set for either Brew-Process parameters are user controllable for: Brew Volume, Brew Time, Prewet Percent and Delay, Drip Delay, Tea Batch Temperature, Dilution Volume and Dilution Timing (with brew or after brewing)

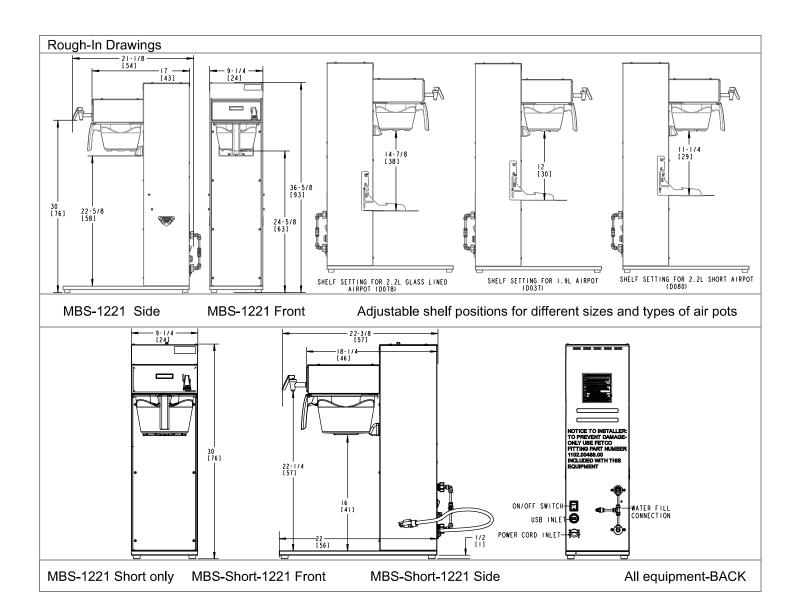
Electrical Specifications fo	r domestic-dual	voltage Standa	rd height with b	rew shelf			
SKU Model description	Electrical Connection	Brew Basket	Heater Configuration	Voltage	KW	Amp Draw	Brew Volume/Hour
M1221US-1A117-PM001	NEMA 15-5P	Plastic tea Metal coffee	1 X 1.7 kW	120	1.7	14.7	4.4 gal/16.5 liters
M1221US-1A117-MM001	NEMA 15-5P	Metal tea Plasic coffee	1 X 1.7 kW	120	1.7	14.7	4.4 gal/16.5 liters
M1221US-1X117-PM001	NEMA 15-5P	Plastic tea	1 X 1.7 kW	100-120	1.3-1.8	12.3-14.7	4.4 gal/16.5 liters
Domestic-Dual Voltage	Terminal Block	Plastic coffee	1 X 3.0 kW	200-240	2.2-3.1	10.9-13.0	6-7 gal/22-21 liters
M1221US-1X117-MM001	NEMA 15-5P	Plastic tea	1 X 1.7 kW	100-120	1.3-1.8	12.3-14.7	4.4 gal/16.5 liters
Domestic-Dual Voltage	Terminal Block	Metal coffee	1 X 3.0 kW	200-240	2.2-3.1	10.9-13.0	6-7 gal/22-21 liters
Electrical Specifications for	r domestic-dual	voltage Short ve	ersion - no brew	shelf			
SKU Model description	Electrical Connection	Brew Basket	Heater Configuration	Voltage	KW	Amp Draw	Brew Volume/Hour
M122SUS-1X117-PM001	NEMA 15-5P	Plastic tea	1 X 1.7 kW	100-120	1.3-1.8	12.3-14.7	4.4 gal/16.5 liters
Domestic-Dual Voltage	Terminal Block	Plastic coffee	1 X 3.0 kW	200-240	2.2-3.1	10.9-13.0	6-7 gal/22-21 liters
Factory supplied with 120 volt N	EMA 5-15 cord and	plug. Dual voltage	brewers may be fie	eld converted	to 200-24	0 volts-see pa	ages 13 and 19
International							
SKU	Electrical Connection	Brew Basket	Heater Configuration	Voltage	KW	Amp Draw	Brew Volume/Hour
M1221IN-1B130-PM005	CEE 7/7	Plastic tea Plastic coffee	1 X 3.0 kW	200-240	2.1-3.0	10.9-13.0	4.4 gal/16.5 liters
M1221NM-1X117-PM001	NEMA 15-5P	Plastic tea	1 X 1.7 kW	100-120	1.3-1.8	12.3-14.7	4.4 gal/16.5 liters
DUAL VOLTAGE	Terminal Block	Plastic coffee	1 X 3.0 kW	200-240	2.2-3.1	10.9-13.0	6-7 gal/22-21 liters
M1221CE-1B130-PM005	CEE 7/7	Plastic tea Metal coffee	1 X 1.7 kW	230	2.8	12.5	4.4 gal/16.5 liters
M1221CE-1B130-PM006	UK1-13P	Plastic tea Metal coffee	1 X 1.7 kW	230	2.8	12.5	4.4 gal/16.5 liters







Page 2



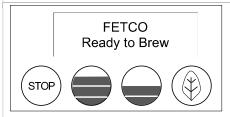
Weights and	Capacities							
Dispenser Model	Height	Width	Depth	Water tank capacity	Empty Weight	Filled Weight	Shipping Weight	Shipping Dimensions
MBS-1221	37 in	9 1/4 in	17 in	2.7 gallon	35bs.	60 lbs.	50 lbs.	27" x 11.5" x 39"
Brewer	940 mm	235 mm	440 mm	10.1 L	15.9 kg	27.2 kg	22.7 kg	681mmX292X991mm
MBS-1221	30 in	9 1/4 in	18 1/4 in	2.7 gallon	33bs.	57 lbs.	48 lbs.	27" x 11.5" x 39"
Short	762 mm	235 mm	464 mm	10.1 L	15 kg	25.9 kg	21.8 kg	681mmX292X991mm

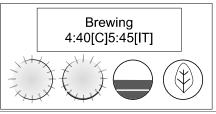
Calibrated for 2.2 L/74 oz/0.58gal Coffee air pot (Batch 1) 3 gal 11.4 liter Iced Tea (Batch 3)

Coffee dose calibrated for 120g/4.2oz Range: 100-140 gram 3.5-4 ounce dose Tea dose range: 70-113 gram/2.5-4.0 oz

Coffee Filter FETCO# F002 or 13" X 5"

Starting The Brew





- 1. Turn the power switch "ON".
- 2. Prepare a brew basket with the correct size filter and appropriate amount of coffee or tea.
- 3. Slide the brew basket completely into the rails.
- 4. Place a clean, empty, preheated dispenser under the brew basket.
- 5. Select a batch & hold the corresponding BREW button in for 1 second to start
- 6. -STOP button will illuminate, Brew Selector button will illuminate
 - -Countdown time will display. Default time setting is 5:00 (coffee) 6:45 (iced tea
 - -Selected BREW button will slowly pulsate to indicate brew is in progress.
 - -All other BREW buttons for that brew head will be unlit.

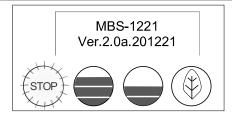
7. When the brew cycle is finished,

STOP button will extinguish and the BREW button will continue to pulsate to indicate DRIP will display to show the 1.30 (one and one-half minutes) drip delay setting. This indicates that coffee may still be dripping from the brew basket For safety- do not remove brew basket until drip-out is complete.

Enter Programming

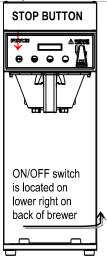
There are 7 menu groups-A-F plus EXIT (G).

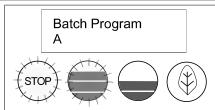
See the following pages for the batch parameter definitions and all settings for the brewer



TO ENTER PROGRAMMING

- 1-Turn brewer "OFF" from power switch 2-Turn power switch to "ON"
- ...Screen will initialize and then display digital process notifications
- 3-After Initialization- "STOP" Lamp turns on 4-Quickly press "STOP" button (no need to hold)





When brewer is In PROGRAMMING MODE

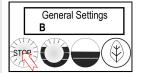
-the screen will display:

IBATCH PRGI A (or B-F)

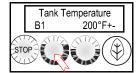
-Illuminated LED indicates active keypad positions

See the following pages for batch parameter definitions and all settings for the brewer

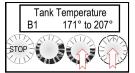
Section B - "General Settings" to change tank temperature shown below Enter Programming to Make Changes



Enter Programming-Press From the "B" screen STOP button until the General Settings ("B") screen appears



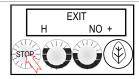
Press button 1 to toggle to the Tank Temperature Screen (default is 200°)



From Tank Temp screen Toggle buttons 2 or 3 to select the desired temperature

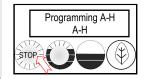


From Tank Temp screen Press button 1 to toggle to the next selection in

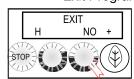


To SAVE and EXIT Press the STOP button to the "H" screen. Proceed General Settings or SAVE to screen two below

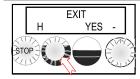
Exit Programming & Save Control Setting Changes



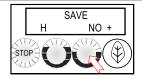
From any screen-Press STOP button until the EXIT ("H") screen appears



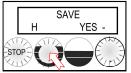
From the "H" screen Press button 2 to toggle to the EXIT-YES screen



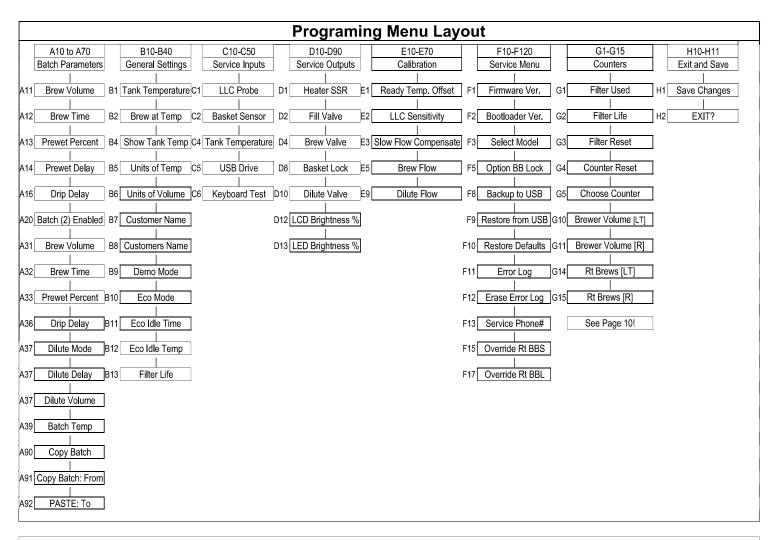
From EXIT screen Press button 1 to toggle to the SAVE screen



From SAVE screen Press button 2 to toggle to the SAVE-YES screen

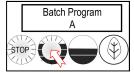


To SAVE and EXIT Press button 1 to SAVE your changes and EXIT to OPERATING MODE



The A menus [A1-3] correspond to batch buttons [1-3] on the touch panel

Access the A menus to PROGRAM & make changes to individual menu recipes. Menu settings can be copied Menu positions A1 & A3 are permanent. Menu A2 can be removed by operator if desired



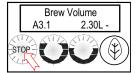
From A PRG screen Press button 1 to go to the A menu access screen



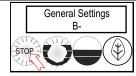
From A11 screen Press STOP to scroll to A20. Batch A20 can be configured to be Tea or Coffee (A1 is permanent)



From A20 screen Press STOP to scroll to the third batch in the "A" menus. Make any changes as required



From A30 screen Press STOP to scroll through COPY and further to remaining programming keys.



To continue Press STOP to scroll through sections See SAVE & EXIT in previous table

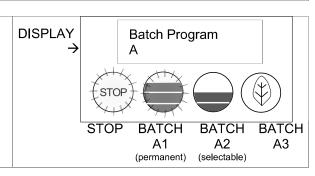
RECIPE Location map

View and change settings for the brew recipes from the "A" screens with the controls in PROGRAMMING.

The batch A1 position is permanent and cannot be disabled

To access programming steps A20 and A30

Batch programming steps A20 or A30 will not display from step A10 Programming for steps A20 and A30 are accessed from any step in A10 by pressing the STOP button (1x for A20;2x for A30).



A PROGRAM Menu Features: Batch Parameters

The settings below are shown for the first batch and third bottons on the brewer. Second batch is user optional.

A11 Coffee Batch Volume 2.20liters 0.95 to 4.0L 0.05L Unit software is in Can convert to g A12 Brew Time (MNSEO) 3:30 minutes 2:00 − 12:00 15 sec Default total brew 5:00 minutes 5:00 minutes Convert to g Conv	See how	to access all A men	us on the previous pa	age. Below are the bro	ew settings for	r default A1 & A3 batches
Coffee Batch Volume 0.58gal 0.25 to 1.06 gal 0.01G Can convert to g Default total brew countries Completes Can convert to g Default total brew countries Can convert to g Default total brew countries Can convert to g Can convert to g Default total brew countries Can convert to g Can	POSITION	Program Items	•			Notes
A12			1			Unit software is in liters; Can convert to gallon
Prewet Delay	A12		3:30 minutes	2:00 — 12:00	15 sec	Default total brew time is 5:00 minutes
Prewet Delay	A13	Prewet Perc.	0%	0.00 – 25.0%	1%	
A16 Drip Delay 1:30 mm:ss 0:30 − 6:00 min. 10 sec Price Price	A14	(Pause after prewet	0% [1:00 Min]	[0:10 – 5:00]	10 sec	The time between prewetting and start of brew cycle. This feature appears ONLY if Prewet >0:00
Liser Set A20 NO + A20 Batch Type	A16	Drip Delay	1:30 mm:ss	0:30 — 6:00 min.	10 sec	Time brew basket should remain in place during final drip-out →Drip delay remains "ON" for 2:00 minutes if STOP is pressed during brew †
COFFEE* Will set brewer to COFFEE persets as in A10-A20 (above) Middle button will activate and illuminate. TEA* Will set brewer to TEA presets as in A30-A39 (below) Middle button will activate and illuminate. TEA* Will set brewer to TEA presets as in A30-A39 (below) Middle button will activate and illuminate. TEA* Will set brewer to TEA presets as in A30-A39 (below) Middle button will activate and illuminate. Middle button will be inactive and will be unlit. A30			NO	OFF/Coffee/or Tea	Select	Batch presets below
"TEA" Will set brewer to TEA presets as in A30-A39 (below) Middle button will activate and illuminate. "OFF" Middle button will be inactive and will be unlit. A30 [Iced Tea] Batch Enabled A30 YES - NO + YES (Active) Middle and Bottom batches A2,A3 Batch on or off Batch will individually enable rewritten or deaction of the will individually enable rewritten or deaction. A31 Batch Volume 2.30liters 0.58gal 0.95 to 4.0L 0.05L 0.05L 0.01G converts to gal 0.01G co	A20	Batch Type		OFF/Coffee/Tea	See below	Selectable by user to be an additional batch setting
"OFF" Middle button will be inactive and will be unlit. Batch Enabled A30 YES - (Active) Middle and Bottom batches A2,A3 Batch on or off rewritten or deact rewritten or office to converts to gal Default total brew 5:00 minutes A32 Brew Time 3:00 minutes 2:00 – 12:00 15 sec Default total brew 5:00 minutes A33 Prewet Percent 0% 0.00 – 25.0% 1% Percentage of total volume A34 Prewet Delay (see A14 above) 0% [1:00 Min] [0:10 – 5:00] 10 sec Time between prevand start of brew and start of brew is a dath of the brew is comp FAST: Dilution is the brew is comp FAST: Dilution is the brew is comp FAST: Dilution is the brew cycle of the brew cycle of the brew is comp FAST: Dilution of the brew is comp FAST: Dilution Often us add sweetens A37 Dilution Volume 9.1 liters 0:00 – 15:15 liters 0.05L Unit software is in converts to gal add sweetens A39 Batch Temp 204*F 200*F-207	"COFFEE"	Will set brewer to C	OFFEE presets as in	A10-A20 (<u>above</u>) Mic	dle button wil	l activate and illuminate.
A30					outton will activ	vate and illuminate.
A30 YES - (Active) batches A2,A3 or off individually enable and Bottom batches A2,A3 or off rewritten or deact	"OFF"		e inactive and will be	unlit.	1	
A31 Batch Volume 0.58gal 0.25 to 1.06 gal 0.01G converts to gal		A30 YES -				Batches may be individually enabled, rewritten or deactivated
A32 Brew Time 3:00 minutes 2:00 – 12:00 15 sec 5:00 minutes A33 Prewet Percent 0% 0.00 – 25.0% 1% Percentage of tota volume A34 Prewet Delay (see A14 above) 0% [1:00 Min] [0:10 – 5:00] 10 sec Time between prevand start of brew and start of brew and start of brew and start of brew in the brew is composed in the brew cycle. A37 Dilution Mode Normal Normal/Fast NORMAL: Dilution the brew is composed in the brew cycle. A37 Dilution Delay 0.10 0:00 – 12:00 min 10 sec Pause after brew to dilution. Often us add sweeteners and start of brew in the brew is composed in the brew is compo	A31	Batch Volume	1			Unit software is in liters; converts to gallon
A34 Prewet Delay (see A14 above) 0% [1:00 Min] [0:10 − 5:00] 10 sec Time between prevand start of brew and st	A32	Brew Time	3:00 minutes	2:00 — 12:00	15 sec	Default total brew time is 5:00 minutes
A36 Drip Delay A37 Dilution Mode A37 Dilution Delay A38 Dilution Delay A38 Dilution Delay A39 Batch Temp A90 Copy Batch A39 Drip Delay 1:30 mm:ss 1:30 mm:ss 0:30 − 6:00 min. 10 sec Normal/Fast Normal	A33	Prewet Percent	0%	0.00 – 25.0%	1%	
A37 Dilution Mode Normal Normal/Fast Pause after brew to dilution. Often us add sweetener and	A34		0% [1:00 Min]	[0:10 – 5:00]		Time between prewetting and start of brew cycle.
Normal	A36	Drip Delay	1:30 mm:ss	0:30 – 6:00 min.	10 sec	→See Note A16
A37 Dilution Delay 0.10 0:00 –12:00 min 10 sec dilution. Often us add sweetened add sweete	A37	Dilution Mode	Normal	Normal/Fast		NORMAL: Dilution after the brew is completed FAST: Dilution is during the brew cycle
A37 Dilution Volume 2.4 gallons 0:00 —4:0 gallons 0.01G converts to gal 204°F 95.6°C 200°F-207°F 93°-96°C 1°C is in Tea Brewer in the second of the	A37	Dilution Delay	0.10	0:00 –12:00 min	10 sec	Pause after brew to begin dilution. Often used to add sweetener
A39 Batch Temp 95.6°C 93°-96°C 1°C is in Tea Brewer in A90 Copy Batch A91 Copy From Copy From Batch 1 + A91 1 (1-6) Select recipe to a A92 Pasto To Batch 1 + A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where to recipe to a A92 1 (1-6) Select where the approximation of the A92 1 (1-6) Select where the A92 1 (1-6) Select where the A92 1 (1-6) Select where the A93 1 (1-6) Select where th	A37	Dilution Volume	2.4 gallons	0:00 –4:0 gallons	0.01G	Unit software is in liters; converts to gallon
Copy Batch A91 Copy From Copy From Batch 1 + A91 1 (1-6) Select recipe to Copy From Batch 1 + A92 1 (1-6)		Batch Temp				Activates only wen brewer is in Tea Brewer mode
Copy From Copy From Batch 1 + A91 1 (1-6) Select recipe to 0	Copy Batch					
	Copy From	Copy From Batch	1 +	A91 1 (1-6)		Select recipe to copy
(FASIE IU)	A92 (PASTE TO)	Paste To Batch?	1 +	A92.1 (1-6)		Select where to paste

A10 (Left Batch COFFEE) and A30 (Right Batch TEA) cannot be disabled.

A20 middle batch may be set for coffee or tea or disabled.

† DRIP DELAY will not activate when STOP is pressed within 5 seconds of starting a brew time

B GENER	B GENERAL Brewer Operation Control Settings, Adjust Brew Flow Rate						
POSITION	Program Items	Factory set Default	Programming Range	Increments	Notes		
B1	Tank Temp.	200°F-or-93°C NOTE: Units are Celsius by default	170° to 207°F 77° to 97°C	1.0°F 0.5°C	Chart to correct for high altitude below		
B2	Brew at Temp.	"YES"	ON/OFF	YES/NO	SEE NOTE BELOW		
B3	Batch Temp	OFF	ON/OFF	ON/OFF	For tea brew menu		
B4	Show Tank Temperature	YES	YES/NO		To display HW tank temperature on screen		
B5	Units of Measure TEMPERATURE	° Fahrenheit	Fahrenheit/Celsius	C/F	NOTE: Overwrites user settings (see page 9)		
В6	Units of Measure VOLUME	L LITERS	Liters/Gals/Ounces	L/Gal/Oz	NOTE: Overwrites user settings (see page 9)		
В7	Customer Name	Off	NO or YES		For name on screen		
В7	Customer Name	(only if above is "ON)	Scroll with batch keys	A-Z;a-z;0-9	16 characters total		
В9	Demo Mode	OFF	DEMO ON/OFF		Demonstrates the controls for training. Disables all components in demo mode		
B10	Eco Mode	Off	ON/OFF	YES/NO	If Selected: Lowers hot water tank temperature after preset time of inactivity		
B11	Eco Idle Time (turns on if B10 active)	1Hr	1-6 hours	1 hour	Time of inactivity to go into ECO Mode		
B12	Eco Idle Temp (turns on if B10 active)	169°F	158-176°F	1 degree	Temperature that hot water tank is lowered to		
B13	Filter Life	OFF	ON/OFF	YES/NO	Water filter life is accessed in G-Counters. This is user set and will display indicator to change water filter		

BREW AT TEMPERATURE DEFINITIONS

DEFAULT: BREW AT TEMP: "ON"

(FACTORY DEFAULT FOR BREWER)

"BREW at TEMP:

-Batch will not start if tank temperature is below set point.

-Display will show "HEATING" and hot water tank temperature The "BREW START" entry buttons will not illuminate until the hot water tank reaches the selected temperature.

Notifications shown on screen:

TEXT: **HEATING**→Tank above 87°C/189°Fwill allow brew at low temperature. Extracted tea flavor may be affected TEXT: L. HEAT→Tank above 76°C/169°Fwill allow brew at low temperature. Tea flavor will be noticeably affected

Hot water tank not at brew temp setpoint. **HEATING** Tank temp→ 160°F STOP is not lit → & BREW START buttons not lit. and are disabled. **FETCO** Batch menu button(s) will Ready to Brew illuminate and "READY" will display (STOP on screen when hot water tank temperature is at setpoint

USER SELECTABLE OPTION: BREW AT TEMP: OFF (Not recommended) Unit will operate at reduced temperature Allows brewing at any temperature above 169°F/76°C

CI	Chart to correct for altitude for boiling point in tank water temperature.									
[ft]	[m]	Suggested Setting[°F]	Boiling point[°F]	Suggested Setting[°C]	Boiling point [°C]					
0	0	205	212.0	96	100.0					
500	152	205	211.0	96	99.5					
1000	305	200	210.1	93	98.9					
2000	610	200	208.1	93	97.8					
2500	762	200	207.2	93	97.3					
3000	914	200	206.2	93	96.8					
3500	1067	197	205.3	92	96.3					
4000	1219	195	204.3	91	95.7					
4500	1372	194	203.4	90	95.2					
5000	1524	194	202.4	90	94.7					
5500	1676	193	201.5	89	94.2					
6000	1829	192	200.6	89	93.6					
6500	1981	191	199.6	88	93.1					
7000	2134	190	198.7	87	92.6					
7500	2286	188	197.8	86	92.1					
8000	2438	187	196.9	86	91.6					
8500	2591	185	196.0	85	91.1					

C SERVICE INPUTS Brewer Sensors and Keypad					
POSITION	Program Items	Factory set Default	Programming Range	Increments	Notes
C1	LLC Probe continuity	Direct read	TDS tank reading (water resistance)	≈850- LOW ≈1600-HIGH	Nominal values
C2	Brew Basket Sensor	Direct read	YES or NO		
C4	Tank Temperature	Direct read	Hot water tank temperature		Actual values
C5	USB Drive	NO			
C6	Keyboard Test	Calibrate	Checks buttons under membrane	YES/NO	Follow directions on the screen

D SERV	ICE OUTPUTS	Test Valves	and Heaters; Set	screen bright	tness
POSITION	Program Items	Factory set Default	Programming Range	Increments	Notes
D1	Heater SSR Test	Press button 2 to test (button 1 stops test)	Activates heater Default is 10 sec	Toggle +/- OFF or ON	Energizes Heater(s) WARNING! Service use only.
D2	Fill Valve Test	Press button 2 to test (button 1 stops test)	Activates valve Default is 10 sec.	Toggle +/- OFF or ON	Press To Test
D4	Brew Valve Test	(Press to test)	Activates valve Default is 10 sec.	Toggle +/- OFF or ON	Runs valve to verify flow. NOTE: Have container under brew basket.
D8	Basket Lock	(Press to test)		Toggle +/- OFF or ON	Press To Test
D10	Dilute Valve	(Press to test)		Toggle +/- OFF or ON	Press To Test
	Single series	displays right side only	Left Valve display is o	nly for twin side	e brewer.
D12	LCD Brightness	Brightness=90%	20-100%	5%	Adjust LCD screen brightness only-Not for LEDs under buttons
D13	LED Brightness	Brightness=60%	20-100%	5%	Adjust LED button brightness only-Not for the screen display LCD

E CALIBF	E CALIBRATION Brewer Sensors and Keypad							
POSITION	Program Items	Factory set Default	Programming Range	Increments	Notes			
E1	Ready Temp. Offset	-3°F -2°C	-2° to -10°F -1° to -5° C	1°F 1°C	Compensates output to measured temperature			
E2	LLC Sensitivity	NORMAL" for most water)	HIGH (Biased for reverse osmosis water or very pure water)	NORMAL HIGH	Liquid level control sensitivity. High,1300Ω is for reverse osmosis water or very pure water.			
E3	Slow flow rate from supply	OFF	OFF/ON	Toggle +/- YES or NO	Trims fill system for low supply or Flojet use			
E5	Brew valve flow rate:	1.60L/54oz/0.42G	1.30-1.90Liter 0.34-0.52G	0.05L 0.013G	Adjusts flow rate			
E9	Dilute valve flow	2.55L/0.67G	1.75-3.30Liter 0.46-0.86G	0.05L 0.013G	Adjusts flow rate			

Use this formula to compensate for minor discrepancies in actual volume versus programmed volume. See "PROGRAM" <u>E5</u> For valve settings and calibration. Factory set brew valve flow rates are in liter/min							
Default Brew Valve Flow Rate—MBS-1221 Brewers							
		MBS-1220	Oz/L/G/minute	Range			
ACTUAL VOLUME		Brew Valve FR	54/160/0.42	45oz-64oz			
CURRENT N	EW	Dilute Valve FR	86oz/2.55L/0.67G	38oz-112oz			
PROGRAMMED SETTING S VOLUME	ETTING	Set FR lower to increase volume, set higher to decrease volume.					
		Use the formula above	to determine the cor	rect setting			

F SERVIO	SERVICE MENU Software & Code View and Settings							
POSITION	Program Items	Factory set Default	Programming Range	Increments	Notes			
F1	Display Firmware	2.1.210323			Displays current version [4/2021]			
F2	Display Bootloader	2.0.210317			Displays current version [4/2021]			
F3	Select Model	MBS-1221 Will need reboot	Scroll to brewer model Save & Exit	CBS-1221 CBS-1231, CBS-1232 CBS-1241, CBS-1242 CBS-1251, CBS-1252 CBS-1261, CBS-1252 MBS-1221, MBS-1251 TBS-1221, TBS-1222	NOTE: Overwrites all user settings (See below)			
F5	Option BB Lock	NO	NO or YES		Enables brew basket lock			
F8	Backup to USB		Follow prompts	Saves settings	Insert blank USB			
F9	Restore From USB		Applies settings from USB		Insert USB Will need reboot			
F10	Restore Defaults	NO	NO/YES		Reset to factory			
F11	Error Log	Lists up to six codes, in order	1: ; 2: ;3:;4: ;5: ;6: 1=Newest/6=Oldest LAST six errors only	Newest=first Oldest=last	See Error Code Chart for references			
F12	Erase Error Log	NO +		Toggle +/- YES or NO	FACTORY USE ONLY. DO NOT RESET			
F13	Service Phone #				Service			
F15	Override Rt BBS	NO	NO/YES	Toggle +/- YES or NO	Disables brew basket sensor			
F17	Override Rt BBL	NO	NO/YES	Toggle +/- YES or NO	Disables brew basket lock			

F ERROR CODES

DO NOT CLEAR ERROR CODES UNTIL ERROR IS IDENTIFIED AND CORRECTED

7 Conta	→Contact factory or specialized personnel for error codes							
Code	Description		Possible Cause	Corrective Action				
001	Software error-err corrupted softwar		Improper start-up or shutdown	Restart , if still fault: reload software				
002	Internal flash corr internal data mem	•	Error found in cyclic redundancy check CRC	Restart , if still fault: reload software If not corrected :replace board				
050	Short-circuit in ter	mperature probe	Probe failure.	Replace probe.				
051	Open temperature		Bad probe connection, or probe failure.	Check all connections. Replace probe if necessary.				
100	Initial Fill Error. Initial fill time took expected after po	•	Water supply flow rate is too low.	Watch for short potting during brew cycle. Investigate cause of low flow rate. (Clogged water filter)				
101	Error on refill Tank did not refill within expected time.		Water supply flow rate is too low.	Watch for short potting during brew cycle. Investigate cause of low flow rate. (Clogged water filter)				
200	Heating flatline-Tank is boiling		Heater is on, temperature is not rising/dropping	High elevation correction. Bad heaters or temperature probe or position				
201	Heater open, high or Solid State Rel		Failure of heating element, SSR, high limit or low voltage	Check and replace heating elements, SSRs, high limit devices if necessary.				
202	Heater Shorted or	r Stuck SSR	Heater is off and heating SSR is stuck "ON"	Check ohms on heater (15-60 Ω) replace if not. SSR may be stuck in ON modereplace SSR.				
255	Keyboard [HID] error		Usually from longer than 10 se contact. Or faulty reassembly after service	Restart , if still fault: reload software. If mechanical: replace module				
NO BSKT	Brew Basket	<u> </u>	Brew basket must be in place This is a SAFETY FEATURE	Insert brew basket into brewer rails to enable brewer				

G COUNTERS Brewer Usage, Water Filter Usage, and Statistics									
ROLE: [LT]=Permanent total for lifetime of machine [R]=operator resettable [User]=Input needed from operator									
Position	Counter	Program items	Role	Information	Increments	Notes			
G1-G3 are for water filter maintenance. Filter Life readings (G1, G2, G3) must be activated in B13 GENERAL if they are not visable and the									
equipment has a water filter. All beverage equipment must use filtered water and filter cartridges must be monitored for quality									
G1	A, S, B	Filter Used	[User]	0G	Gallons/Liters	Amount of water passed through external water filter. For filter life			
G2	A, S, B	Filter Life	[User]	10,000Liters 2,625Gal	25 gal 100 L	Upload published life of filter			
G3	A, S, B	Filter Reset	[User]	NO	Toggle +/- ,Y or N	Reset when replacing external water filter			
G4	A, S, B	Counter Reset	[User]	NO	Toggle +/- ,Y or N	Resets all resettable counters to zero			
G5	A, S, B	Choose Counter		Factory set to BASIC	Basic= B Advanced= A Statistical= S	Stored brewer component activity See column 2, Counters, to identify where counters are located.			
G20-G55 con	nponent use o	cycles and volumes har	ndled. Av	ailable in ADVANCED cou	ınter only (G5)				
G20	Α	Fill Cycles	[LT]	Hot water tank refill cycles	Count	Cycles of hot water tank refill			
G21	Α	Fill Cycles	[R]		Count				
G22	Α	Fill Volume	[LT]	Total volume of water for all brews	Gallons/Liters	Quantity of water for brews			
G23	Α	Fill Volume	[R]						
G28	Α	Rt Brew Cycles	[LT]	Right brew valve	Count	Totalized cycles of valve operation			
G29	Α	Rt Brew Cycles	[R]	operation on/off					
G30	A	Rt Brew Volume	[LT]	Right brew valve flow through volume	Gallons/Liters	Totalized volume through right valve			
G31	A	Rt Brew Volume	[R]						
G44	A	Rt Dilute Cycles	[LT]	Count	Count	Totalized cycles of valve operation			
G45	A	Rt Dilute Cycles	[R]						
G46	A	Rt Dilute Volume	[LT]	Dilutes valve flow	Gallons/Liters	Totalized volume through dilute valve			
G47	Α	Rt Dilute Volume	[R]	through volume		-			
G50 G51	A	Rt BBL Cycles	[LT]	Right brew basket lock operation on/off	Count	Totalized cycles of brew basket lock operation			
	Α	Rt BBL Cycles	[R]			operation			
G52 G53	A	Heater Cycles	[LT] [R]	ON/OFF switching for heating elements	Count	Totalized cycles of heater switching Totalized heater ON time in hours			
G53	A	Heater Cycles Heater On Time	[LT]	Total ON time for					
G55	A								
	G55 A Heater On Time [R] heating element 110th 13th 13t								
G80	S	Batch 10 Cycles	[LT]	Menu button selection	Count	Total brews-left side top button			
G81	S	Batch 10 Cycles	[R]	and activation count					
G82	S	Batch 20 Cycles	[LT]	Menu button selection	Count	Total brews-left side middle button			
G83	S	Batch 20 Cycles	[R]	and activation count					
G84	S	Batch 30 Cycles	[LT]	Menu button selection					
G85	S	Batch 30 Cycles	[R]	and activation count	Count	Total brews-left side bottom button			
		- /	<u> </u>		1				

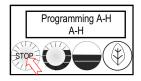
H SAVE & EXIT

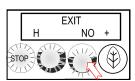
Saving changes and exiting PROGRAMMING

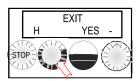
The brewer will save changes only from the "H" menu. **DO NOT** reboot brewer or toggle ON/OFF-exit as below.

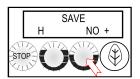
TO EXIT PROGRAMMING & HOW TO SAVE CONTROL SETTING CHANGES

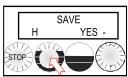
HOW TO SAVE CHANGES AND EXIT-The brewer is in PROGRAMMING mode. A convenient way to access the steps is to remember to scroll to EXIT \rightarrow YES and to SAVE \rightarrow YES











From any screen-Press STOP button until the EXIT ("H") screen appears

From the "H" screen
Press button **2** to
toggle to the EXIT-**YES** screen

From EXIT screen
Press button 1 to
toggle to the SAVE
screen

From SAVE screen
Press button 2 to toggle to the SAVEYES screen

To SAVE and EXIT
Press button 1 to
SAVE your changes
and EXIT to
OPERATING MODE

NOTE: User Settings will be erased and overwritten to factory default settings by the following five programming changes

- 1) When setting or changing units of display for the tank temperature (F Fahrenheit or C Celsius). (SETTING B4)
- 2) When setting or changing units of display for the volume (L liters, G gallons).
- (SETTING F3)
- 3) When setting brewer model →The software sets equipment to brewer defaults
 4) When loading from USB (Reprograms settings)
- (SETTING F9)

(SETTING B5)

5) When restoring defaults (Reloads to defaults)

(SETTING E10)

Operator Training

Review the operating procedures with whoever will be using the brewer.

Pay particular attention to the following areas:

- 1. Always pre-heat the dispensers before the first use of each day by filling them halfway with hot water and letting them stand for at least 5 minutes.
- 2. Do not remove the brew basket from a coffee brewer until it has stopped dripping.
- 3. Make sure the dispenser is empty before brewing into it.
- 4. Show how to attach covers, close, and or secure the dispensers for transporting.
- 5. Show the location and operation of the water shut off valve as well as the circuit breaker for the brewer.
- 6. Steam from the tank will form condensation in the vent tubes. This condensation will drip into and then out of the brew baskets. Up to 1/4 cup/118cc discharging overnight is possible. Place an appropriate container under each brew basket when not in use.
- 7. We recommend leaving the power to the brewer on overnight. The water tank is well insulated and very little electricity is used to keep the tank hot. Leaving the brewer in the "ON" position will also avoid delays at the beginning of shifts for the brewer to reach operating temperature.

Cleaning & Maintenance

After Each Brew:

- 1. Dispose of grounds and rinse brew basket.
- Never strike a brew basket or hit it against a hard surface.This will damage the brew cone, and may damage the brew basket support rails
- 3. Rinse dispensers before reuse.

Every Day:

- 1. Wash brew basket with hot sudsy water.
- 2. Pull CSD from the spray head, it is magnetically attached. Use gloves or a heavy towel. → Wash off any film and reattach. Use vinegar if limescale filming is present.



- 3. Clean dispensers with hot suds water and a brush, rinse and air dry.
- 4. Use only a soft cloth and hot suds on the outside to avoid scratches. Never use abrasives that will scratch surface.

Weekly

- Use a commercial coffee dispenser cleaner such as URNEX™, TABZ™, DIP-IT™ or Squeak 'n Clean™.
- 2. Carefully Follow the instructions supplied with the cleaning product
- 3. Never use spray cleaners, solvent, solvent based cleaner or petroleum based polish anywhere on dispensers

Warning

- 1. Turn off power before any cleaning procedure, including wiping the exterior for appearance reasons.
- 2. Dry the exterior, especially the face panel, before turning on power.
- 3. Do not apply any type of spray cleaner on the face panel of this equipment.
- 4. Never use solvent or solvent-based cleaner or petroleum based polish anywhere on this equipment.
- 5. Dry the face of the touch pad before turning on power
- 6. Do not electrically energize this equipment or attempt operation without all covers in place and all screws fastened.
- 7. Unplug machine before disassembly or servicing.

Safety Notes

- 1. Professional installation is required. This appliance is manufactured only for commercial use
- 2. Operational requirements and maintenance for commercial cooking appliances differ from household appliances.
- 3. Operators must be trained for this equipment and must understand the use, maintenance and hazards.
- 4. Access to the service area is restricted to persons having safety/hygiene knowledge and practical experience of the coffee brewer. This appliance must be installed in locations where it can be overseen by adult trained personnel.
- 5. Do not attempt to move hot beverage equipment once it is filled. Drain equipment before moving.
- 6. FETCO commercial coffee brewers prepare large amounts of coffee or tea in a single batch using very hot water
- 7. Commercial coffee brewers provide very hot water from the spray head, brew basket and faucet when it is pulled.
- 8. Coffee brewers may continue to dispense very hot water from the mechanically operated faucet after the electronic touchpad is completely disabled by turning off the power switch on the lower back of the unit or unplugging the unit.
- 9. For safety, the brewer control locks the brew basket for 6.0 minutes after starting the brew.
- 10. Never attempt to defeat the factory set (default) time that the brew basket is locked for safety from start of brew.

Keep these instructions for training and future reference.



(For Qualified Service Technicians Only)

General:

- 1. If not installed correctly by qualified personnel, the brewer will not operate properly, and damage may result.
- 2. Utilize only qualified beverage equipment service technicians for service and installation.
- 3. Always have an empty dispenser under spray head of all coffee brewing equipment-including when at idle
- 4. Damages resulting from improper installation are not covered by the warranty and will void the warranty. Below are the key points to consider before installation:

Electrical:

- 1. All CBS Series brewers require an electrical ground wire. Installation without grounding is dangerous.
- 2. Note Equipotentiality Terminal, if present, (To identify the terminals which, when connected together, bring the various parts of equipment or of a system to the same potential, not necessarily being the earth (ground) potential, e.g. for local bonding.)
- 3. Verify voltages, polarity, circuits, and circuit breaker access before attaching equipment.
- 4. Brewers in this series wire differently in regard to a neutral wire. Review the wire diagrams.
- 5. The electrical diagram is located in the User's Guide and online at www.fetco.com.
- 6. Make sure of the tight grounding of the equipment and use the external ground bolt.
- 7. The installation must comply with applicable federal, state, and local codes having jurisdiction at your location. Cheossible
- 1. All beverage equipment must use a water filter. A finishing carbon filter is preferred
- 2. Install the filter unit after a water shutoff valve and in a position to facilitate filter replacement.
- 3. The water line and newly installed filter cartridge must be flushed thoroughly prior to connecting it to the brewer to prevent debris from contaminating the machine
- 4. Verify that the water line will provide a flow rate of at least 1½gpm/(5.7lpm) per minute and the water pressure is between 20-75 psig (138-517kPa) before making any connections. MBS-1221 is factory calibrated to a stable, non-fluctuating water supply pressure at 45 psi
- 5. Only use the supplied factory fitting to attach water supply line to both brewer (shipped in brew basket)
- 6. The supplied fitting is a 1/4" male flare fitting for 1/4" supply line. Other adaptors may be substituted.
- 7. Hand tighten the factory fitting when connecting the stub on the brewer. This will reduce stress on the internal connections and reduce the possibility of leaks developing after the install has been completed

Tank Drain

The water tank must be drained before maintenance procedures, and when the unit is to be relocated or shipped. Drain is for service use only and must not be permanently connected. NOTE: Never plumb a water line to the drain. utility connections to the brewer are broken.

- 1. Move the unit near a sink or obtain a container large enough to hold four gallons of water.
- →Note: The hot water tank may hold up to 2¾ gallons.
- 2. Remove the front panel and tank cover and allow the tank to cool to a safe temperature
- 3. The tank drain line and clamp are located inside-under the hot water tank. Pinch the drain line clamp to close
- 4. Locate the fill valve against the back wall, using pliers, loosen the hose clamp and move it back over the tube.
- →Note Do not loosen the hose clamp to the bottom of the hot water tank
- 5. Crimp the tube an inch or two away from the drain plug to prevent water from flowing and pull it off the valve.
- 6. Pull the tube end out of the brewer and position over sink or bucket.
- 7. Release the crimped tube and hose clamp and allow the water to flow into the sink or container.
- 8. Reverse steps 4-8 when service is complete. Ensure pinch clamp is open and hose clamps are in place.

Installation safety and hygiene directions-For International and CE equipment

- Access to the service area is restricted to persons having safety/hygiene knowledge and practical experience of the coffee brewer. This appliance must be installed in locations where it can be overseen by trained personnel.
- For proper operation, this appliance must be installed indoors where the temperature is between 10°C/50°F to 35°C/95°F. Drain and remove all liquid from equipment and lines if exposed to freezing temperatures.
- All commercial cooking equipment, including this unit, is not intended for use by children or persons with reduced physical, sensory, or mental capabilities. Ensure proper supervision of children and keep them away from the unit.
- 4. Children should be supervised to ensure that they do not play hot beverage equipment.
- This unit must be installed and serviced by qualified personnel only.
- Installation must conform to all local electrical and plumbing codes. Installation by unqualified personnel will void the unit warranty and may lead to electric shock or burn, as well as damage to unit and/or its surroundings.
- If the power cord requires repair or replacement-it must be performed by the manufacturer or authorized service personnel 7. with the specified cord only from the manufacturer in order to avoid a hazard.
- Review the dimensions for the unit and verify that it will fit properly in the space intended for it. Verify that the counter or table will support the total weight of the brewer and dispensers when filled (See: Technical Data).
- Place the brewer on the counter or stand. When the brewer is in position, level it front to back as well as side-to-side by adjusting the legs.
- 10. Brewers will need a sturdy supported surface for operation. Do not move brewers when filled.
- 11. Do not tilt appliance more than 10° to insure safe operation.
- 12. Unit is for protected indoor use only. Do not steam clean or use excessive water on unit.
- 13. This unit is not "jet-proof" construction. Do not pressure wash or use jet spray to clean this unit.
- 14. The unit is not waterproof-do not submerge or saturate with water.

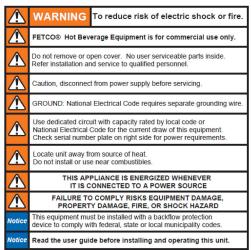
Equipment exposed to flood and contaminated must not be used due to electrical and food safety. Do not operate if unit has been submerged or saturated with water.



All electrical connections must be in accordance with local electrical codes and any other applicable codes. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified persons in order to avoid a hazard.

To prevent an electric shock hazard this device must be bonded to equipment in close proximity with an equipotential bonding conductor. This device is equipped with a bonding lug for this purpose and is marked with the following symbol

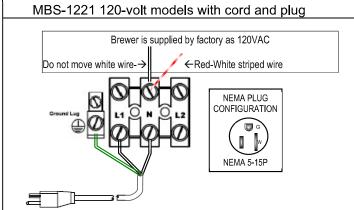


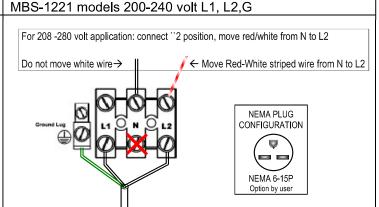


Labels and warnings for hot beverage equipment

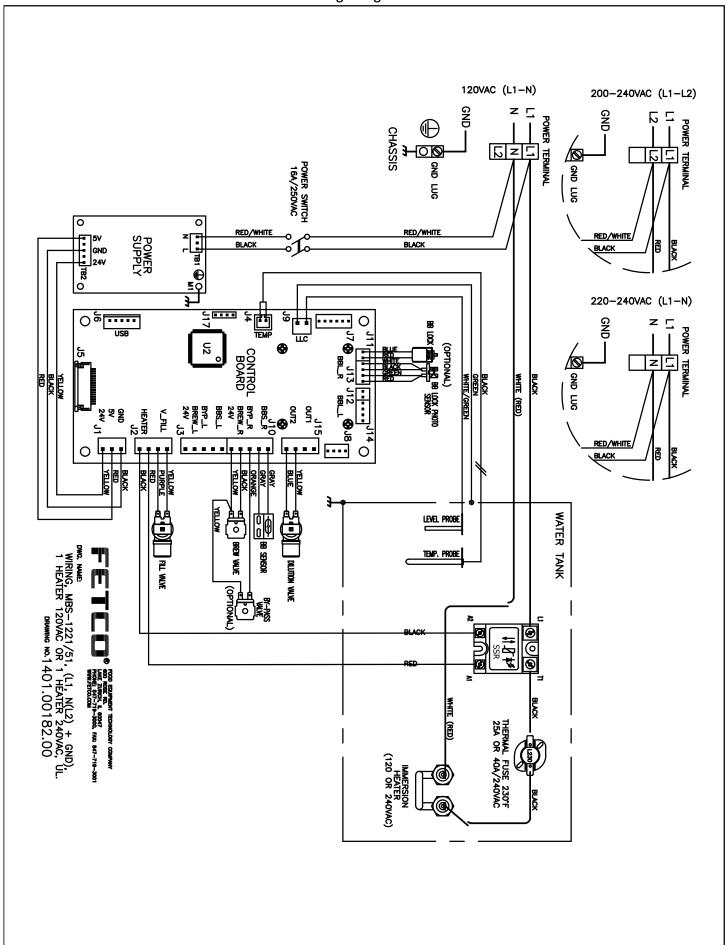
For BACK PANEL of equipment (1046.00035.00)

WIRING METHODS: REFERENCE ONLY: SEE THE WIRING DIAGRAM AT BACK OF THIS GUIDE

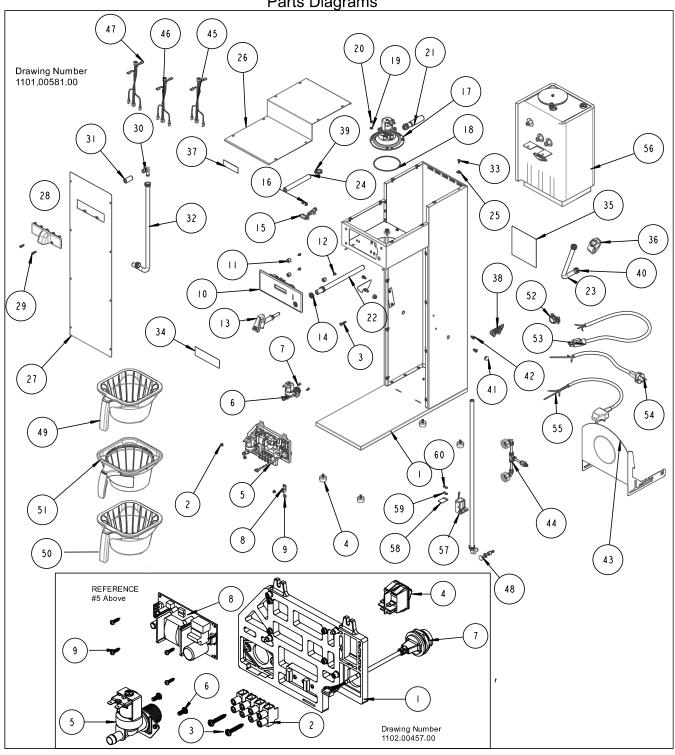




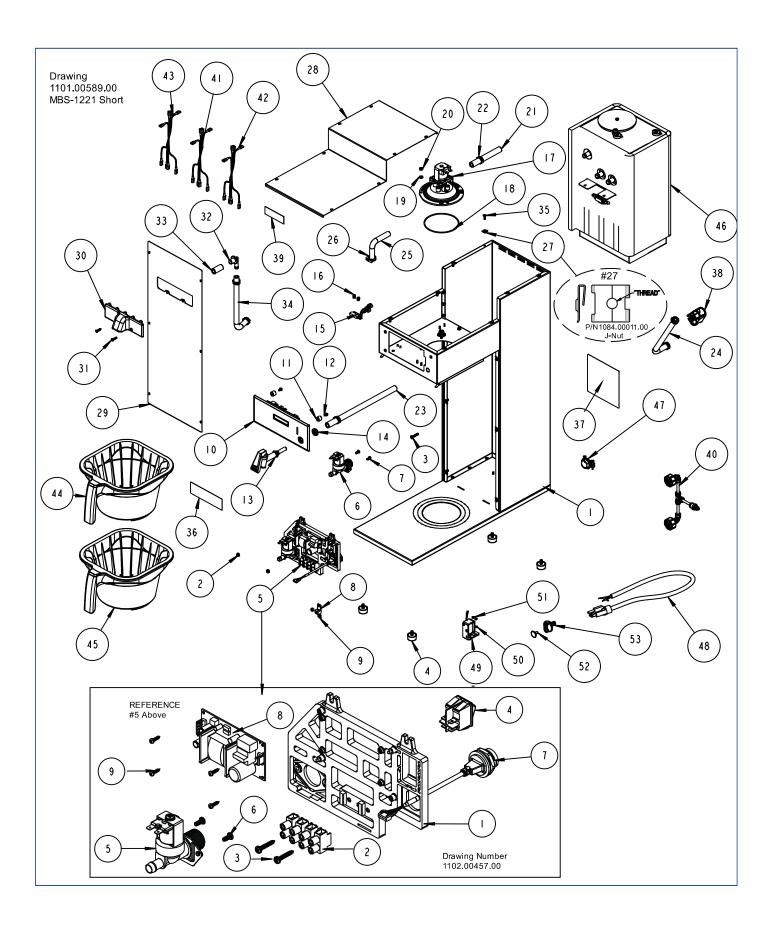
Electrical installation, service and field conversion is to be made only by licensed electrician. Disconnect equipment from power supply before service. Equipment may be powered even if power switch is "OFF"



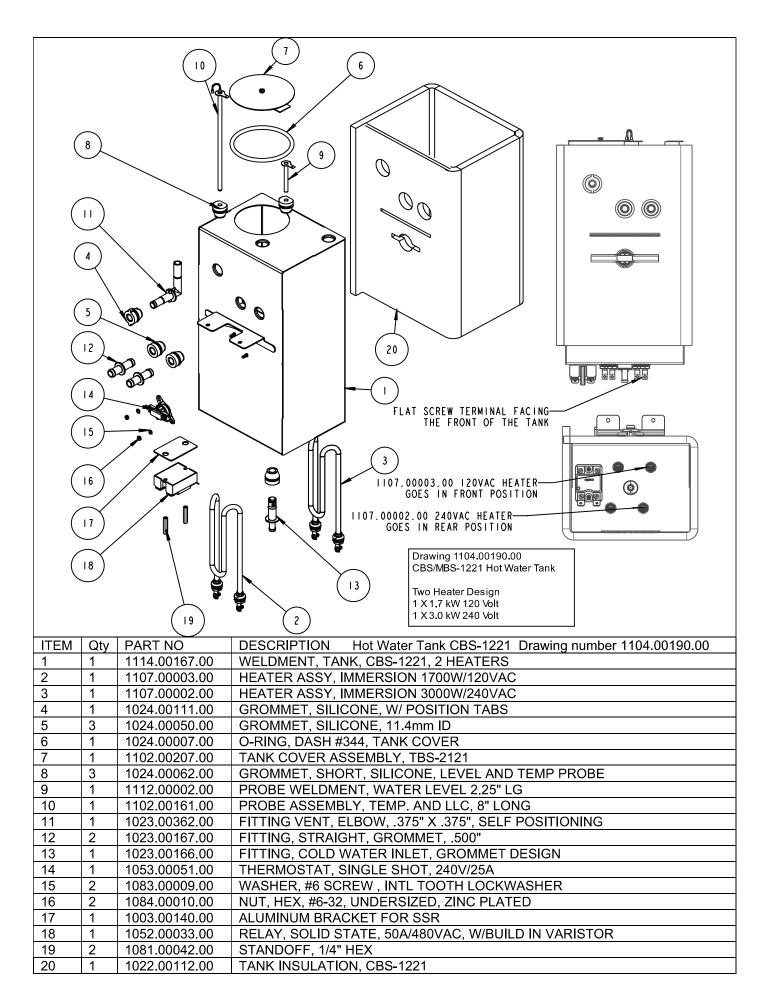
Parts Diagrams

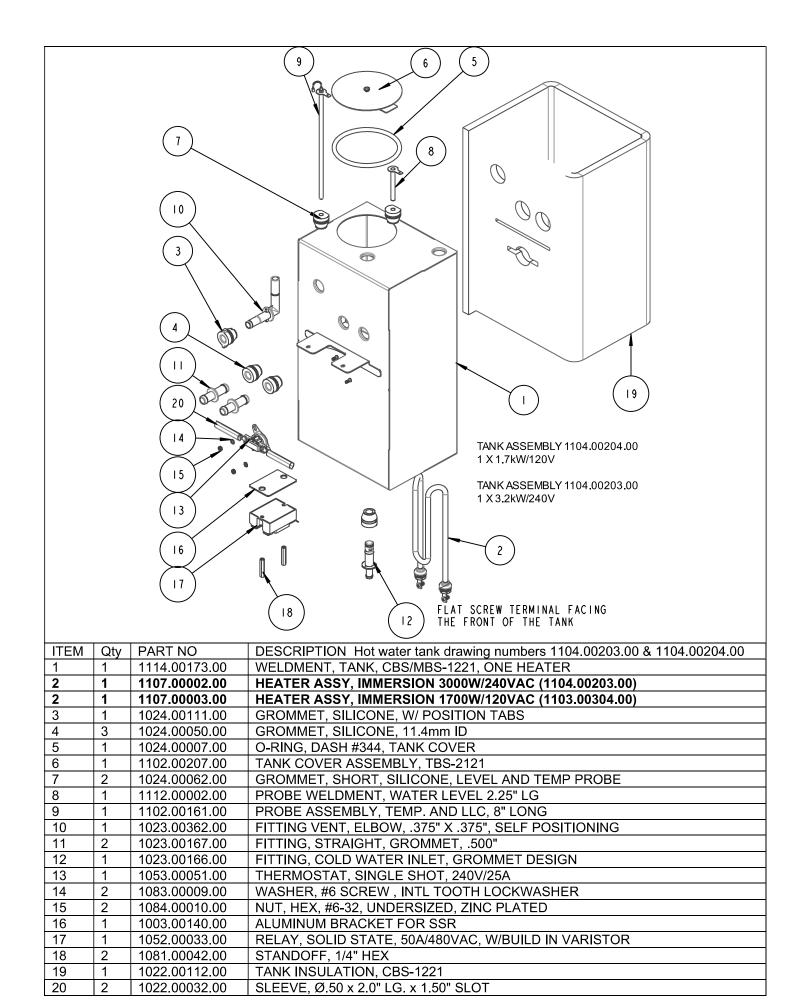


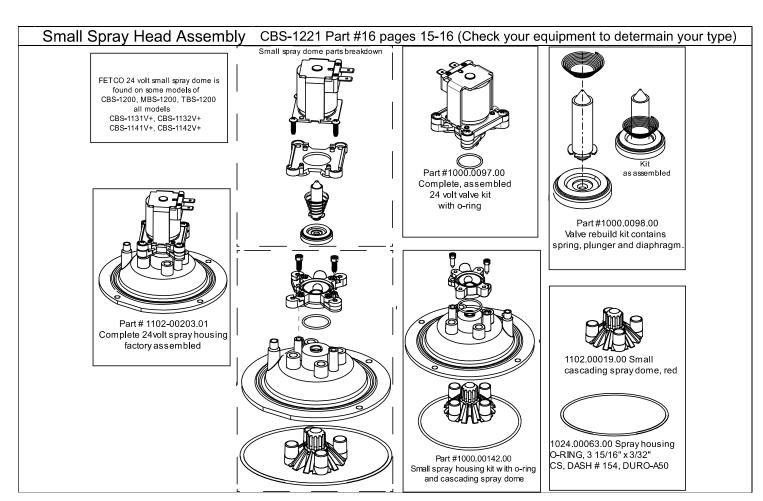
ITEM	Qty	PART NO	DESCRIPTION MBS-1221 Drawing number 1101.00581.00
1	1	1111.00110.00	WELDMENT BODY, MBS-1221
2	7	1084.00051.00	NUT, HEX LOCKWASHER, #8-32, 18-8 ST. STL.
3	1	1082.00082.00	SCREW, PHILLIP HD., 8-32 THREAD
4 5 REF	1	1073.00021.00 Reference	FOOT, RUBBER, 1/4-20 ELECTRICAL COMPONENT LATTICE, CBS-1200 [P/N 1102.00457.00]
5-1	1	1023.00360.00	ELECTRICAL COMPONENT LATTICE, CBS-1200 [P/N 1102:00437:00]
5-2	1	1052.00023.00	EUROSTRIP HE16 TERM. BLOCK, 4 POLE, 63 AMP, 18-8 AWG
5-3	2	1082.00056.00	SCREW, #8-11 X 1" PAN HD PHIL, THREAD FORMING
5-4	1	1058.00024.00	SWITCH, POWER, DOUBLE POLE, 16A, 125/250 VAC
5-5	1	1057.00043.00	SOLENOID VALVE, 5.5L/min, 180 DEG, 24VDC
5-6	2	1082.00010.00	SCREW, PAN HD. PHIL. MACH., M4x10 ZINC-PLATED
5-7 5-8	1	1058.00055.00 1052.00001.00	USB CONNECTOR POWER SUPPLY, 90-264VAC/24VDC, 1.8A
5-9	4	1082.00132.00	SCREW, PAN HD. PHIL. THREAD-FORMING, #4-20x5/16"LG.
6	1	1057.00059.00	VALVE, 0.66 GPM BRN FLOW REG, 180DEG/24VDC
7	2	1082.00010.00	SCREW, PAN HD. PHIL. MACH., M4x10 ZINC-PLATED
8	1	1065.00009.00	GROUND LUG CONNECTOR, 14-2 AWG, ALUMINUM
9	1	1044.00012.00	LABEL GROUND, CE
10	3	1102.00485.00 1023.00361.00	ASSEMBLY, FRONT PANEL, MBS-1220 SPACER, UNTHREADED, 1/2"OD X 3/8" LONG
12	3	1023.00361.00	SCREW, #6 x 3/8" LG., SLOTTED HEX HD. WASHER
13	1	1071.00055.00	FAUCET, HOT WATER, PSC-BR-8, WITH FLAT AND STEM
14	1	1084.00048.00	JAM NUT, 1/2-20 UNF, NICKEL PLATED BRASS
15	1	1102.00113.00	SWITCH, REED, ASSEMBLY
16	2	1029.00006.00	NUT, FINGER KNURLED, #4-40
17 18	1	1102.00203.01	ASSEMBLY, SPRAY HOUSING, DSVP11 DESIGN, NO VENT O-RING, 3 15/16" x 3/32" CS, DASH # 154, BUNA-N, DURO-A50
19	4	1024.00063.00 1083.00010.00	WASHER. #10 SCREW W/NEOPRENE-BONDED SEAL
20	4	1084.00006.00	NUT, 8-32 18-8 HEX MACHINE SCREW
21	1	1024.00065.00	CONNECTOR, SILICONE, TANK TO BREW VALVE
22	1	1025.00039.00	TUBE, 5/8" OD X 3/8 ID X 10" LG, DRAIN
23	1	1025.00058.00	TUBE, 9/16"OD X 5/16"ID X 25.00"LG
24	1	1025.00046.00	TUBE, 5/8" OD X 3/8" ID X 5.0" LG, DOUBLE VALVE
25 26	19 1	1084.00011.00	NUT, CLIP ON (J-NUT), #6-32, 22-20 GA., BLK-PH FINISH TOP COVER, CBS-1221
27	1	1112.00548.00	WELDMENT FRONT COVER, MBS-1221
28	1	1023.00397.00	FAUCET, DILUTION, SINGLE, BLACK
29	2	1082.00058.00	SCREW, # 8-32 X 5/8, FLAT HD, PH, 18-8 SS
30	1	1023.00183.00	FITTING, ELBOW, GROMMET, .375"
31	1	1025.00022.00	TUBE, 5/8"OD X 3/8"ID X 1.25LG., BY-PASS
32	16	1025.00068.00	TUBE, 9/16"OD X 5/16"ID X 21.75"LG SCREW, TRUSS HD. PHIL. MACHINE, # 6-32 X 1/2 LG.
34	1	1046.00003.00	LABEL, CSD WARNING, 1.5" X 5.0"
35	1		LABEL, WARNING "TO REDUCE RISK OF ELECTRIC SHOCK OR FIRE"
36	1	1086.00009.00	CLAMP, 3/4" MAX TUBE OD FLOW CONTROL
37	1	1041.00033.00	BLACK EXTRACTOR PLUS LABEL, LASER ENGRAVED
38	2	1046.00006.00	LABEL, WARNING, "HOT WATER FAUCET"
39 40	6	1086.00002.00 1086.00003.00	CLAMP, HOSE, SIZE "G" NYLON UNICLAMP. 15.9 HOSE OD CLAMP
41	2	1086.00047.00	CAP PLUG, PANEL, 15/32 ID x 5/8 OD, TBS-2111
42	4	1082.00134.00	SHOULDER SCREW, LOCKING, #10-32 X 1/4"
43	1	1001.00451.00	SHELF, UNIVERSAL, MBS-1221
44	1	1102.00488.00	ASSEMBLY, DUAL WATER INLET CONNECTOR
45	1	1402.00113.00	WIRE HARNESS ADDITION, POWER SUPPLY GROUND
46 47	1	1402.00118.00 1402.00119.00	WIRE HARNESS, MBS-1221, HIGH AMP WIRE HARNESS, MBS-1221, LOW AMP
48	1	1000.00140.00	KIT, HOT WATER FAUCET OPTION, MBS
49	1		BREW BASKET ASSY, BLACK, 13" X 5", 0.218" DIA HOLE, BROWN PLUG
50	1	B014140G2BK	BREW BASKET ASSY, BLACK, 13" X 5", 0.140" DIA HOLE, GREEN PLUG
51	1	B003218B1	BREW BASKET ASSY, 13" X 5", .218 DIA HOLE, BLACK HANDLE
52	1	1086.00008.00	CONNECTOR, CLAMP, NON-METALLIC CABLE, 3/4"
53 54	1	1063.00016.00	POWER CORD, 120VAC W/NEMA 5-15P PLUG (N. America-Mexico)
55	1	1063.00030.00 1063.00034.00	CORD PWR, 16A/250VAC, EU1-16P PLUG, W/O CONNECTORS, CE CORD, POWER, 13A 250VAC, 2.5M LG., UK
56	1	1104.00190.00	TANK ASSEMBLY, CBS/MBS-1221, 1.7kW/120VAC OR 3.2kW/240VAC
57	1	1102.00219.00	ASSEMBLY, BB LOCKER, 24VDC
58	1	1003.00259.00	BRACKET, BREW BASKET LOCK COVER
59	2	1083.00011.00	WASHER, #8 SCREW SIZE, INTERNAL TOOTH LOCK
60	2	1084.00010.00	NUT, HEX, #6-32, UNDERSIZED, ZINC PLATED

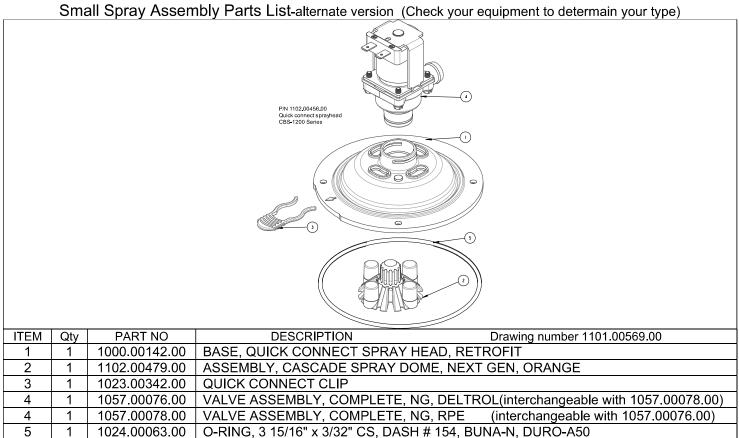


ITEM	Otv	PART NO	DESCRIPTION Drawing number 1101.00589.00 MBS-122S SHORT ONLY
1	Qty 1	1111.00113.00	WELDMENT BODY, MBS-122S, SHORT
	7	1084.00051.00	NUT, HEX LOCKWASHER, #8-32, 18-8 ST. STL.
2			
3	1	1082.00082.00	SCREW, PHILLIP HD., 8-32 THREAD
4	4	1073.00021.00	FOOT, RUBBER, 1/4-20
5REF	1	Reference	ELECTRICAL COMPONENT LATTICE, CBS-1200
5-1	1	1023.00360.00	ELECTRICAL MOUNTING LATTICE, AIR POT
5-2	1	1052.00023.00	EUROSTRIP HE16 TERM. BLOCK, 4 POLE, 63 AMP, 18-8 AWG
5-3 5-4	2	1082.00056.00	SCREW, #8-11 X 1" PAN HD PHIL, THREAD FORMING SWITCH, POWER, DOUBLE POLE, 16A, 125/250 VAC
5-4	1	1058.00024.00 1057.00043.00	SOLENOID VALVE, 5.5L/min, 180 DEG, 24VDC
5-6	2	1082.00010.00	SCREW, PAN HD. PHIL. MACH., M4x10 ZINC-PLATED
5-7	1	1058.00055.00	USB CONNECTOR
5-8	1	1052.00001.00	POWER SUPPLY, 90-264VAC/24VDC, 1.8A
6	1	1057.00080.00	FILL VALVE, SINGLE, 180 DEG, 24VDC, (2.1-2.5L/min INLET FLOW)
7	2	1082.00010.00	SCREW, PAN HD. PHIL. MACH., M4x10 ZINC-PLATED
8	1	1065.00009.00	GROUND LUG CONNECTOR, 14-2 AWG, ALUMINUM
9	1	1044.00012.00	LABEL GROUND, CE
10	1	1102.00485.00	ASSEMBLY, FRONT PANEL, MBS-1220
11	3	1023.00361.00	SPACER, UNTHREADED, 1/2"OD X 3/8" LONG
12	3	1082.00115.00	SCREW, #6 x 3/8" LG., SLOTED HEX HD. WASHER
13		1071.00055.00	FAUCET, HOT WATER, PSC-BR-8, WITH FLAT AND STEM
-	1		JAM NUT, 1/2-20 UNF, NICKEL PLATED BRASS
14	1	1084.00048.00	·
15	1	1102.00113.00	SWITCH, REED, ASSEMBLY
16	2	1029.00006.00	NUT, FINGER KNURLED, #4-40
17	1	1102.00203.01	ASSEMBLY, SPRAY HOUSING, DSVP11 DESIGN, NO VENT
18	1	1024.00063.00	O-RING, 3 15/16" x 3/32" CS, DASH # 154, BUNA-N, DURO-A50
19	4	1083.00010.00	WASHER, #10 SCREW W/NEOPRENE-BONDED SEAL
20	4	1084.00006.00	NUT, 8-32 18-8 HEX MACHINE SCREW
21	1	1025.00013.00	TUBE, 5/8"OD X 3/8"ID X 4.5"LG
22	6	1086.00003.00	UNICLAMP, 15.9 HOSE OD CLAMP
23	1	1025.00110.00	TUBE DRAIN, 5/8"OD X 3/8"ID X 10" LG.
24	1	1025.00058.00	TUBE, 9/16"OD X 5/16"ID X 25.00"LG
25	1	1025.00061.00	TUBE, 9/16'OD X 5/16"ID X 2.75"LG
26	1	1086.00002.00	CLAMP, HOSE, SIZE "G" NYLON
27	14	1084.00011.00	NUT, CLIP ON (J-NUT), #6-32, 22-20 GA., BLK-PH FINISH
28	1	1001.00455.00	TOP COVER, MBS/TBS-1200, LARGE
29	1	1112.00550.00	WELDMENT FRONT COVER, MBS-122S, SHORT
30	1	1023.00397.00	FAUCET, DILUTION, SINGLE, BLACK
31	2	1082.00058.00	SCREW, # 8-32 X 5/8, FLAT HD, PH, 18-8 SS
32	1	1023.00183.00	FITTING, ELBOW, GROMMET, .375"
33	1	1025.00022.00	TUBE, 5/8"OD X 3/8"ID X 1.25LG., BY-PASS
34	1	1025.00071.00	TUBE, 9/16"OD x 5/16"ID x 16.75"LG.
35	14	1082.00017.00	SCREW, TRUSS HD. PHIL. MACHINE, # 6-32 X 1/2 LG.
36	1	1046.00003.00	LABEL, CSD WARNING, 1.5" X 5.0"
37	1	1046.00035.00	LABEL, WARNING "TO REDUCE RISK OF ELECTRIC SHOCK OR FIRE"
38	1	1086.00009.00	CLAMP, 3/4" MAX TUBE OD FLOW CONTROL
39	1	1041.00033.00	BLACK EXTRACTOR PLUS LABEL, LASER ENGRAVED
40	1	1102.00488.00	ASSEMBLY, DUAL WATER INLET CONNECTOR
41	1	1402.00113.00	WIRE HARNESS ADDITION, POWER SUPPLY GROUND
42	1	1402.00118.00	WIRE HARNESS, MBS-1221, HIGH AMP
43	1	1402.00119.00	WIRE HARNESS, MBS-1221, LOW AMP
44	1	B015280BN2BK	BREW BASKET ASSY BLACK, 16" X 6", 0.280" DIA HOLE, BROWN PLUG
45	1	B015140G2BK	BREW BASKET ASSY BLACK, 16" X 6", 0.140" DIA HOLE, GREEN PLUG
46	1	1104.00190.00	TANK ASSEMBLY, CBS/MBS-1221, 1.7kW/120VAC OR 3.0kW/240VAC
47	1	1086.00008.00	CONNECTOR, CLAMP, NON-METALLIC CABLE, 3/4"
48	1	1063.00016.00	POWER CORD, 120VAC W/NEMA 5-15P PLUG
49	1	1102.00219.00	ASSEMBLY, BB LOCKER, 24VDC
50	2	1083.00011.00	WASHER, #8 SCREW SIZE, INTERNAL TOOTH LOCK
51	2	1084.00010.00	NUT, HEX, #6-32, UNDERSIZED, ZINC PLATED
52	1	1023.00399.00	HOT WATER PLUG & CONNECTOR
53	1	1023.00147.00	PLUG, TANK SERVICE DRAIN FOR 18 GA AND UP BODY
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1083.00010.00

1084.00006.00

NS

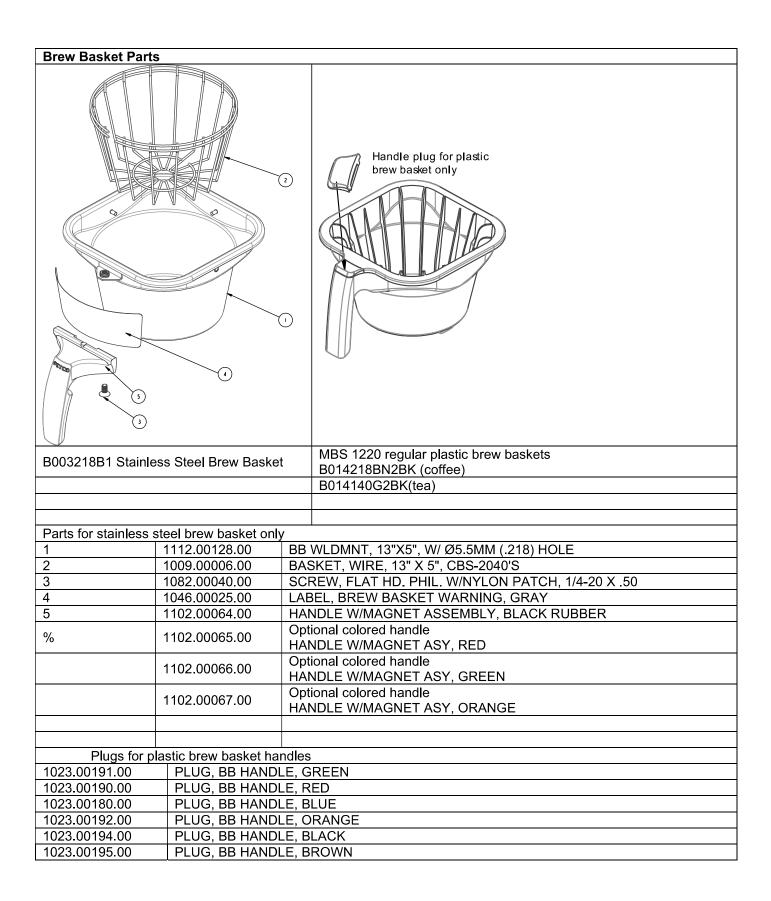
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4

NUT, 8-32 18-8 HEX MACHINE SCREW

WASHER, #10 SCREW W/NEOPRENE-BONDED SEAL



WARNING! All work to be performed by qualified personnel familiar with hot beverage equipment repair

The FETCO MBS brewer hot water faucet may be relocated from the front to the right or left side using kit 1000.00140.00

Brewer Setup

- 1. Relocation of the hot water faucet is best performed before the MBS-1221 is installed.
- 2. If relocating the hot water faucet for a working installed MBS-1221 disconnect the water and electrical lines and completely drain the hot water tank.
- 3. Remove the universal brewer shelf and front and top covers to access the hot water and internal connections.

Remove the factory installed hot water faucet and install front panel plug

- 1. Review Illustration 1 below. Remove the tube and tank fitting from the hot water tank
- 2. Pull the clamp back from the faucet tube fitting and unscrew the backer nut to remove the faucet.
- 3. Place the hot water plug into the opening, place washer and spacer from the back and install screw. NOTE: **WARNING: The plug and spacer must be installed into the front panel opening.**

Installing the relocation faucet

Review Illustration 2: User side mounted faucet connection

- 1. Select side to install the side faucet, right or left side as desired. Remove the enclosure plug from that side.
- 2. Install the faucet and tighten the backer nut .
- 3. Push the angled tank fitting into the hot water tank where the original straight fitting was located.
- 4. Bring the faucet connector tube to the side where the faucet will be relocated.
- 5. Check that the clamp is on the tube and push the faucet tube on the faucet tube fitting and tighten the clamp on the tube fitting
- 6. Inspect all connections that they are intact and clamped over the fittings.
- 7. Reinstall water and power connections, turn brewer "ON: and inspect for leaks.
- 8. Reattach covers

Ilustration 1: Factory default faucet connection

Ilustration 2: User side mounted faucet connection

